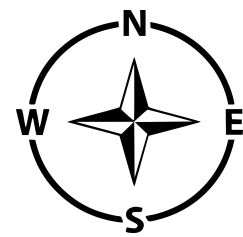


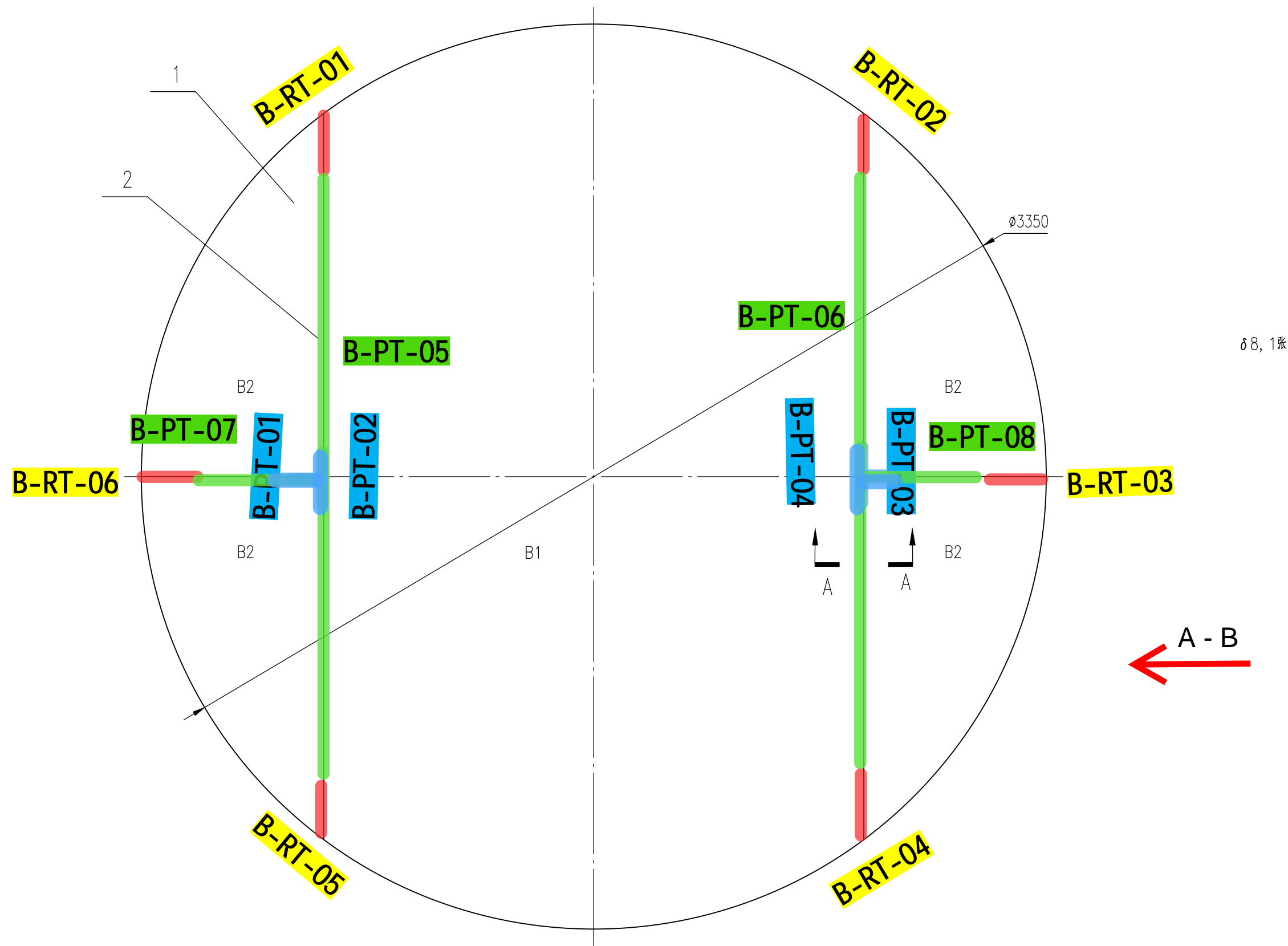
14		测量板 140X40X5 MEASURING PLATE	4	Q235B	0.5	2.0
13		垫板 350X280X6 PAD	6	Q235B	4.62	27.72
12		磨板 6 16 GRIND	12	Q235B	3.46	41.52
11		盖板 6 20 COVER PLATE	6	Q235B	8.48	50.88
10		垫板 140X80X6 20 PAD	6	Q235B	1.76	10.56
9		排地板 6 10 EARTH PLATE	2	S30408	0.44	0.88
8	22150-V2604-007	保温支撑 THERMAL INSULATION SUPPORT	1	铝合金	111	



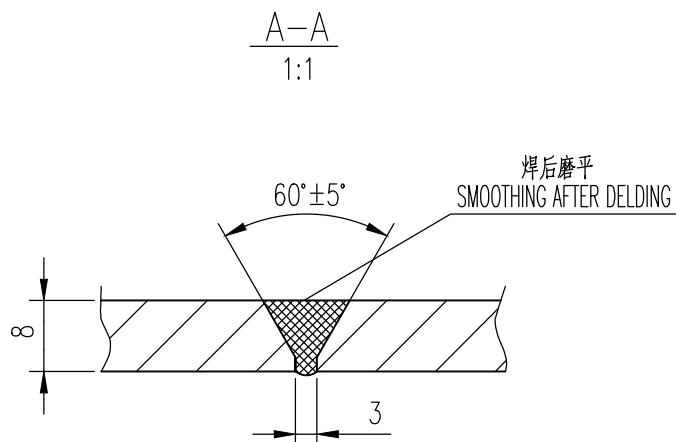
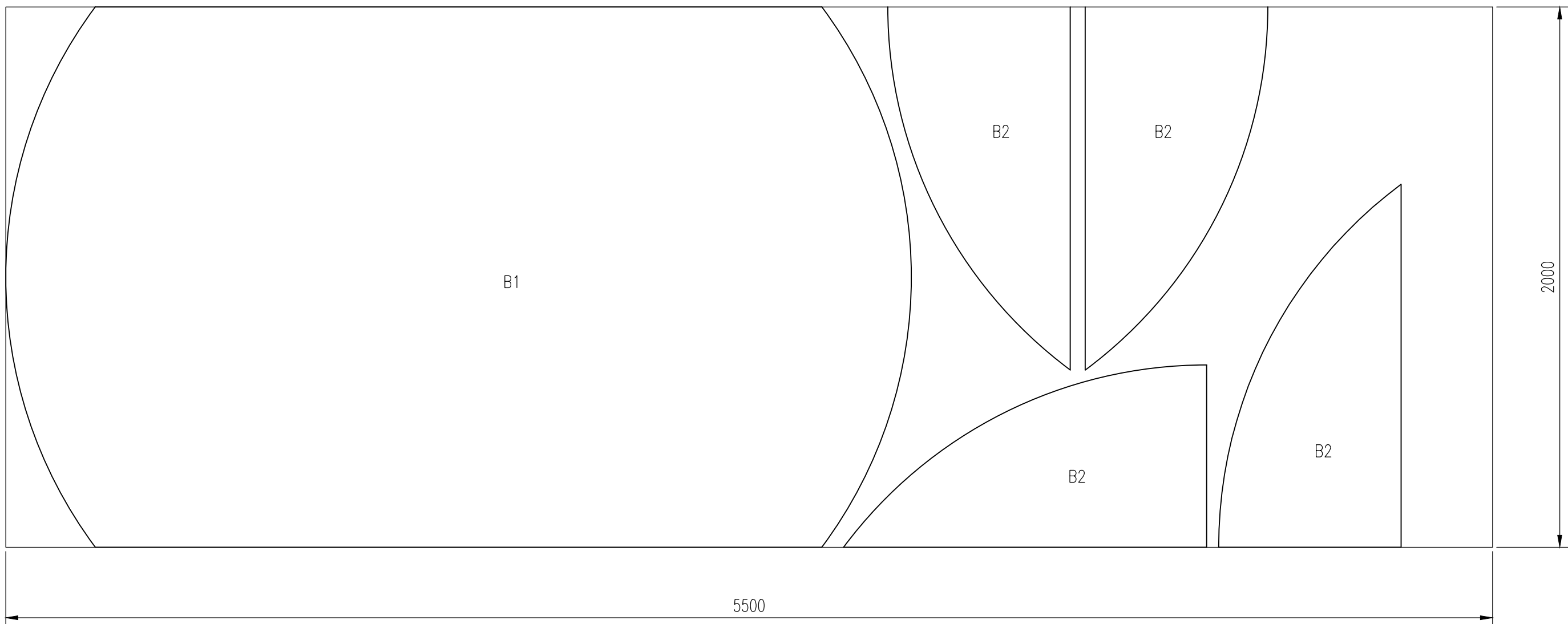




底板详图  
FLOOR DETAIL DRAWING  
1:18





底板排版图  
FLOOR TYPESETTING DIAGRAM  
1:15



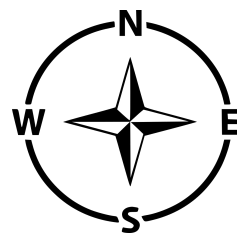
技术要求  
TECHNICAL REQUIREMENTS

- 罐底应按GB50128-2014《立式圆筒形钢制焊接储罐施工规范》进行制造、检验和验收。  
The tank bottom shall be manufactured, inspected, and accepted in accordance with GB50128-2014 "Code for Construction of Vertical Cylindrical Steel Welded Storage Tanks."
- 技术要求按装配图及相关标准规范的规定。  
The technical requirements shall comply with the assembly drawing and relevant standards and specifications.
- 该图仅供参考，仅供施工单位参考。  
This drawing is a schematic layout for reference only by the construction unit.
- 该图尺寸仅为理论计算值，施工单位在下料时应考虑焊缝间隙与焊接收缩。  
The dimensions in this drawing are theoretical values only. The construction unit shall consider weld gaps and welding shrinkage during material cutting.

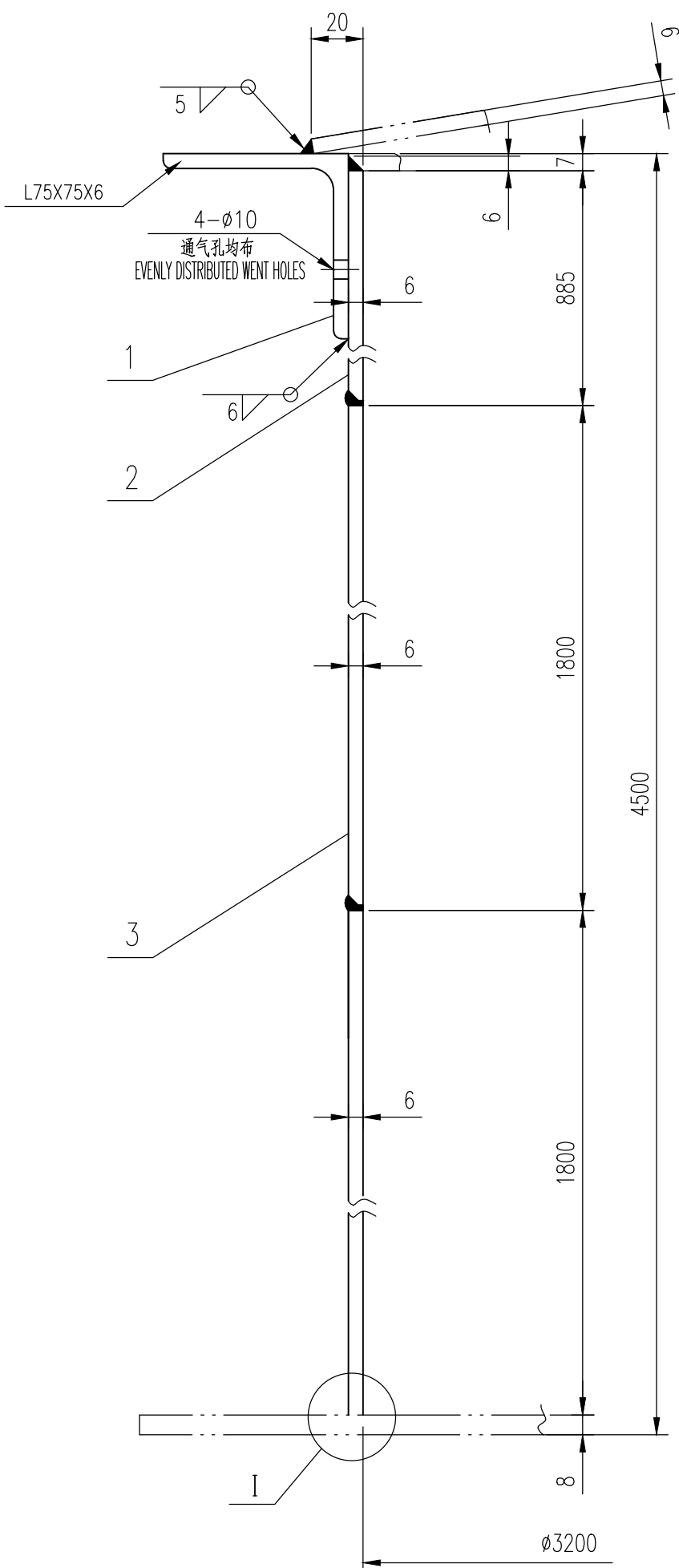
总重: 554 kg

1		底板 88 BASEBOARD	1	Q345R		554	
件 号 No.	图号或标准号 DWG. OR STAND. No.	名 称 DESCRIPTION	数量 QTY.	材 料 MATERIAL	单UNIT 重重量WEIGHT(kg)	总TOTAL	备 注 REMARKS
DOO	详细工程设计/DETAILED ENGINEERING DESIGN		向冲	徐淑松	赵银峰		2025. 6. 20
REV.	DESCRIPTION		DEGND	CHEKD	APPRD	AUTHD	DATE
 PT PETRO OXO NUSANTARA							
 WUHUAN ENGINEERING CO., LTD. <small>MUST BE KE COPIES, TRANSMITTED TO OTHERS OR USED WITHOUT PERMISSION OF WUHUAN ENGINEERING CO., LTD.</small>			30,000 TPA NEOPENTYL GLYCOL PROJECT				
LOW TEMPERATURE WATER TANK  BASEBOARD DETAIL DRAWING  ITEM NO: V-2604			Neopentyl Glycol Plant				
			Detailed Engineering Design				
			22150-V2604-003				
					DOO		
SPECI	EQUIPMENT	AREA	—	SCALE	1:15	SHT.1	OF 1

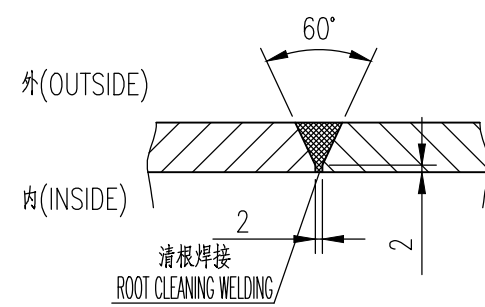




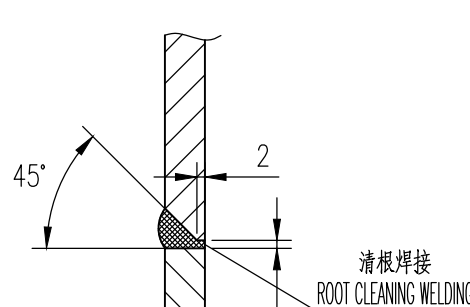
环缝详图  
CIRCULAR SEAM DETAIL DRAWING  
1:3



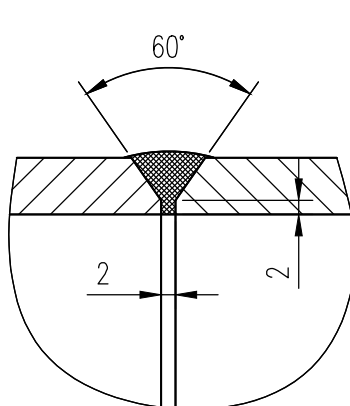
罐壁纵向焊接接头  
LONGITUDINAL WELDED JOINT OF TANK WALL  
1:1



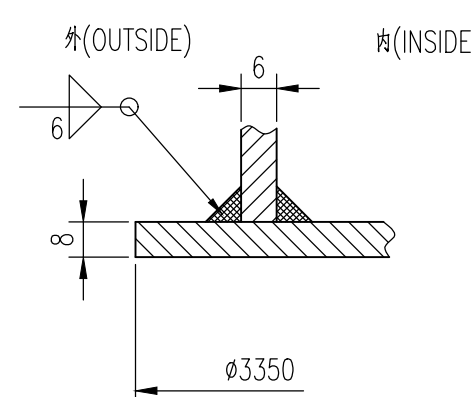
罐壁环向焊接接头  
CIRCUMFERENTIAL WELDED JOINT OF TANK WALL  
1:1



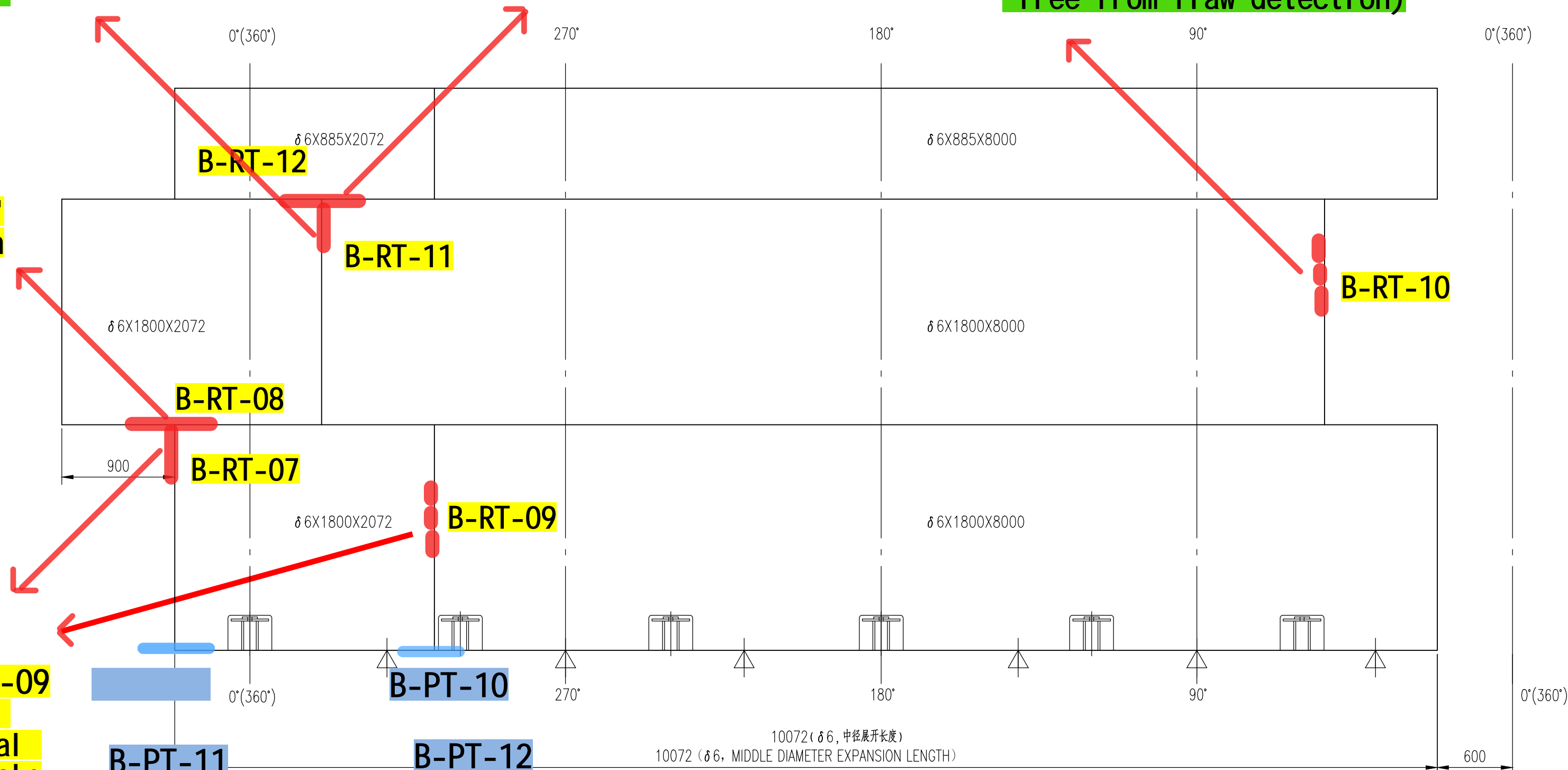
包边角钢对接接头  
BUTT JOINT OF WRAPPED ANGLE STEEL  
1:1



1  
1:1



壳体展开图 (外側)  
SHELL DEVELOPMENT DRAWING (OUTSIDE)  
1:30



A - B

技术要求  
TECHNICAL REQUIREMENTS

- 罐壁按GB50128-2014《立式圆筒形钢制焊接储罐施工及验收规范》进行制造、检验和验收。  
The tank wall shall be manufactured, inspected, and accepted in accordance with GB50128-2014 "Code for Construction and Acceptance of Vertical Cylindrical Steel Welded Storage Tanks."
- 所有开孔、接管和补强板上的切割表面应光滑平整, 并将棱角倒圆。  
All cutting surfaces on openings, nozzles, and reinforcing plates shall be smooth and flat, with rounded edges.
- 角钢加劲圈焊接时避免全焊透, 其焊接接头应避开整圈角钢, 且不得小于300mm。  
The splice welds of the angle steel reinforcing rings shall be fully penetrated, and the splice welds shall avoid the longitudinal seams of the wall plates and shall not be less than 300mm apart.
- 排版仅供参考, 排版时应对接口避开角钢的纵焊缝。  
The layout is for reference only. When arranging the wall plates, the nozzles shall avoid the longitudinal and circumferential welds of the shell.
- 排版尺寸为最终成形尺寸, 未考虑焊接收缩等因素。  
The dimensions of the plate assembly are the final formed dimensions and do not account for factors such as welding shrinkage.

总重: 2201 kg

3		罐板 ø6 TANK SHIELD	2	Q345R	854	1708	H=1800
2		罐板 ø6 TANK WALL	1	Q345R		421	H=885
1		角钢 L75X75X6 ANGLE STEEL	1	Q235B		71.8	L≈10400
件号 No.	图号或标准号 DWG. OR STAND. No.	名称 DESCRIPTION	数量 QTY.	材料 MATERIAL	单重 WEIGHT(kg)	总重 TOTAL WEIGHT(kg)	备注 REMARKS
DOO	详细工程设计/DETAILED ENGINEERING DESIGN	向冲	徐淑松	赵银峰			2025. 6. 20
REV.	DESCRIPTION	DEGND	CHEKD	APPRD	AUTHD	DATE	
PT PETRO OXO NUSANTARA							
WUHUAN ENGINEERING CO., LTD.			30,000 TPA NEOPENTYL GLYCOL PROJECT				
LOW TEMPERATURE WATER TANK			Neopentyl Glycol Plant				
WALL DETAIL DRAWING			Detailed Engineering Design				
ITEM NO:V-2604			22150-V2604-004			DOO	
SPECI	EQUIPMENT	AREA	—	SCALE	1:30	SHT.1	OF 1







